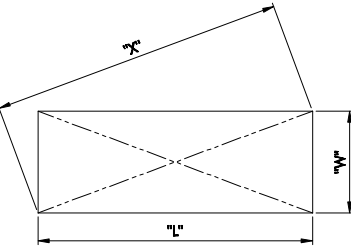
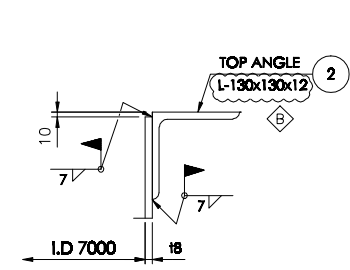


SHELL DEVELOPMENT

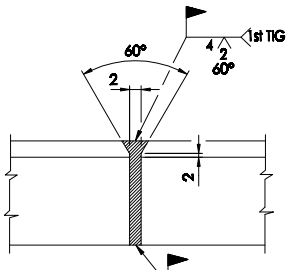


DIMENSION FOR CUTTING (PERNOMINAL DIA.)				
COURSE	"L"	"W"	"X"	QTY
1-1	6096	1828	6364.2	3
	3728.3	1828	4152.3	1
1-2	6096	1828	6364.2	3
	3728.3	1828	4152.3	1
1-3	6096	834	6152.8	3
	3728.3	834	3820.4	1

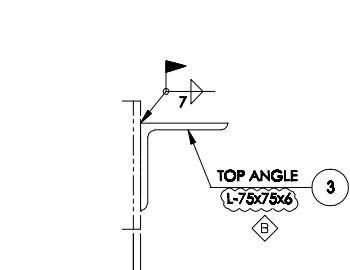
SHELL PLATE CUTTING PLAN



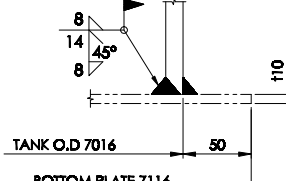
DETAIL "A"



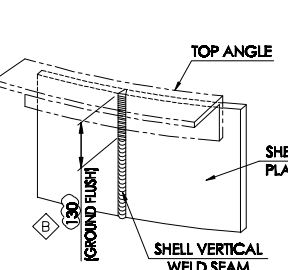
TOP ANGLE JOINT



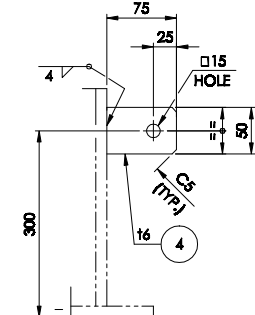
DETAIL OF STIFFENER RING



DETAIL "B"



SHELL VER. WELDING SEAM
& TOP ANGLE CROSS DETAIL



EARTHING LUG

Document / Drawing Review Status

☐ Proceed, no exception taken

☐ Proceed subject to incorporation of changes indicated. Revise & Re-Submit

☐ Do not proceed. Undertake changes noted and re-submit

☐ Review not required work may proceed

IMPORTANT
Acceptance with or without comments of vendor's drawing or documents shall not relieve the vendor from complying with all terms, conditions, codes, standard & requirements of order & specification. Re-submit when a revision is made to the drawing or document by the manufacture or by sub-sequent.

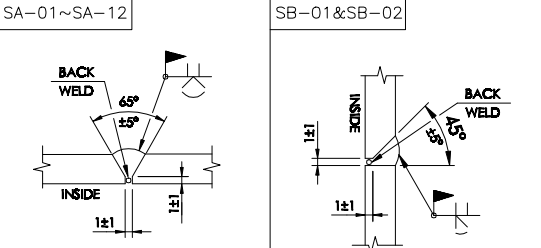
Sign: _____ By: _____ Date: _____

NOTES :

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

4	EARTHING LUG	304 S.S	2		16	
3	STIFFENER RING	ASTM A36 OR EQ.	2		L-75x75x6x22042L	
2	TOP ANGLE	ASTM A36 OR EQ.	1		L-130x130x12x22042L	
-3	SHELL	ASTM A36	4		18	
-2	SHELL	ASTM A36	4		18	
1	-1	ASTM A36	4		18	
ITEM NO.	NAME OF PART	MATERIAL	QTY	CONTR. 2 YEARS COMM. OPER. SPARE	UNIT (EA)	REMARKS
PART CODE						

(1) SET TO BE MANUFACTURED



REV	DATE	DESCRIPTION	DRN	CKD	DESIGN ENG	LEAD ENG	PROJ APP	CLIENT APPD
B	30/04/26	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-
A	03/03/26	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-



NAME	DATE
INKO	14/10/25
CHECKED	-
DESIGN ENG	-
LEAD ENG	-
PROJ APP'D	-
CLIENT	-



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TITLE
POBOYO 2000 TPD EXPANSION PROJECT
FILTER PRESS AREA
TAILING THICKENER OVERFLOW TANK (4840-TK-120)
SHELL PLATE ARRANGEMENT

PLOT SCALE
AS-SHOWN

CLIENT NUM HNZ-V-PT006108-4480-STR-DWG-102	PROJ NUM E2602	SHT: 1 OF 1	REV B
MARK NUM -	DRG NUM E2602-4840-DWG-102		